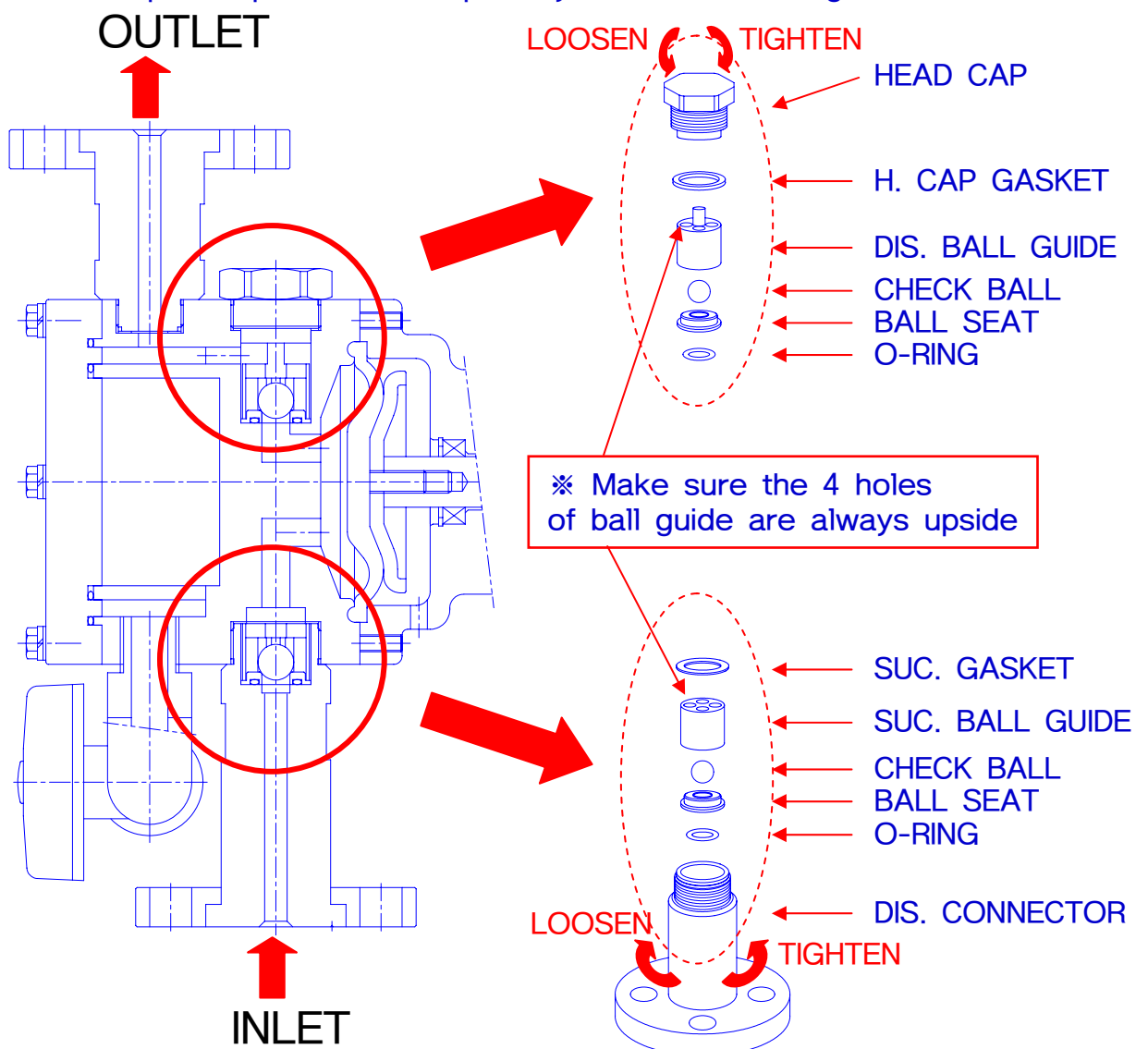


## Frequent problems and solutions in use of metering pump

### Chemical is not transferred properly, despite the motor is being driven

Our products are the type of reciprocating pump, it generates vacuum by back and forth movement of the diaphragm. It doesn't work when it's piled up with a piece of material that makes it none or lower vacuum.

Refer to this picture below, take apart the whole part of liquid end then clean them up with pure water especially check ball, ball guide and ball seat.



※ Reassemble after cleaning the part shown in dotted line. Keep in your mind the order, the part's direction and gaskets. Use your hands when you tighten the parts. It's easy to break. Be careful if you use tools. Do not wind Teflon tape on the connectors.